

# HIKARI®

FOCUSING ON NEW TECHNOLOGY AND AUTOMATION

## HX6800TD



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**	**
<b>**Thank you for using Hikari Computerized Special Sewing Machine**</b>	
<b>Note</b>	It is appreciated that you read this manual carefully in order to operate the machine correctly and effectively.If the user operates the machine contrary to the regulations here in,This results in loss of user. Besides,you should keep this manual for future use. If the machine does not fix any Errors or Problems,please ask the professionals or Technicians/Engineers authorized by us for repair service.

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FOCUS IN (U ON NEV) .....TECHNOLOGY AND AUTOMATION..... 3~7

- 1) (U ON NEV) .....TECHNOLOGY AND AUTOMATION..... 3~7
- 2) ( Error - ) ..... 8~9



[HIKARI Parts Book Download link](#)  
 (QR Scanner)

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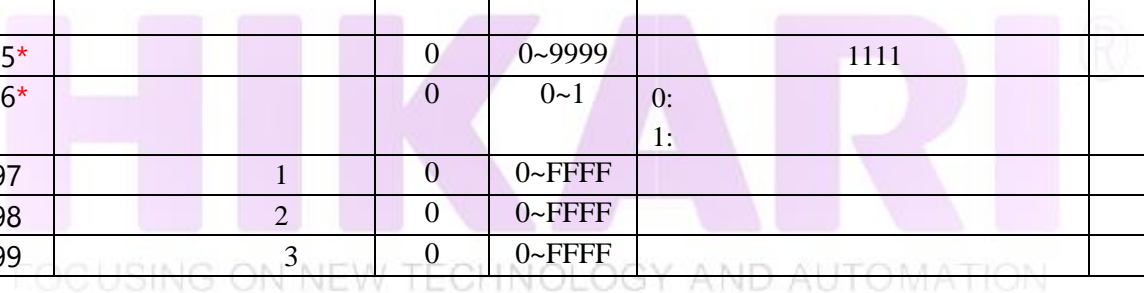
নং					
U1*		0	0~1	0: 1:	
U2*		1	0~1	0: 1:	
U3*		3	0~3	0: 1: 2: 3:	
U4*		3	0~3	0: 1: 2: 3:	
U5*		0	0~3	0: 1: 2: 3:	
U6*		0	0~3	0: 1: 2: 3:	
U7	KSC	1	0~1	0: 1:	KSC
	KSC	3	0~3	0: 1: 2: 3:	83BL
U8	KSC	3	0~3	0: 1: 2: 3:	
U9		2	0~3	0: 1: ( ) 2: ; 3:	
U10		0	0~1	0: 1:	
U11*		0	0~1	0: 1:	
U12*		6200	200~7000		
U13		1	0~1	0: 1:	
U14*		1	0~1	0:	

				1:	
U15		5000	200~6000		
U16		10	0~200		
U17		0	0~1	0: 1:	
U18		0	0~2	0: 1: 2:	
U19		25	0~1000		
U20		25	0~1000		
U21		55	0~99		
U22*		20	0~100		
U23*		10	10~250		
U24*	F-	1	1~99		
U25*	F-	1	1~99		
U26*	B-	1	1~99		
U27*	F-	200	10~9999		
U28		0	0~99		
U29		0	0~99		
U30		0	0~99		
U31		250	0~5000		
U32		10	0~99		
U33		5000	200~6000		
U34		0	0~99		
U35		5	2~99		
U36		5	2~99		
U37*		0	0~2	0: 1: 2:	
U38		0	0~2	0: 1: 2:	
U39		12	5~200		
U40	F-	0	0~6000		
U41	F-	180	5~6000		
U42	B-	0	0~6000		

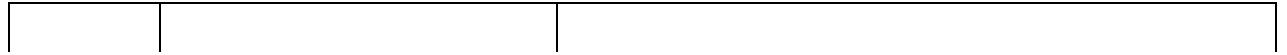
U43	B-	500	0~9999		
U44		0			
U45		350	0~9999		
U46		40	15~9999		
U47*		500	50~9999		
U48*		45	0~5000		
U49		10	10~5000		
U50		60	0~5000		
U51*		0	0~7	0: 1: 2: 3: 4: 5: 6: 7: + +	
U52*		1	0~7	0: 1: 2: 3: 4: 5: 6: 7: + +	
U53*		7	0~7	0: 1: 2: 3: 4: 5: 6: 7: + +	
U54*		7	0~7	0: 1: 2:	
U55*		0	0~2	0: 1: 2:	
U56		0	0~2		
U57*		0	0~2	0: 1: 2:	
U58		0	0~2		
U59		0	0~7		

U60		0	0~7		
U61		0	0~1	0: 1:	
U62*		3	0~3	0: 1: 2: 3:	
U63*	F-	12	0~100		
KSC	F-	0	0~100		83BL
U64*	F-	35	5~100		
KSC	F-	1	1~100		83BL
U65*	B-	1	0~100		
KSC	B-	0	0~100		83BL
U66*	B-	20	5~100		
KSC	B-	800	5~9000		83BL
U67		0	0~1	0: 1: ;	
U68*	F-	1	0~99		83BL
U69*	F-	25	0~99		83BL
U70*	B-	300	0~359		83BL
U71*	B-	580	0~9000		83BL
U72		580	0~9000		83BL
U73		4200	200~6000		83BL
U74		0	0		
U75*		0	0~1	0: 1:	
U76*		0	0~1	0: 1:	
U77	F-	30	30~500		
U78	M-	20	20~200		
U79	B-	5	2~200		
U80*	F-	65	0~99		
U81*	M-	60	0~99		

U82*	B-	40	0~99		
U83	F-	30	5~120		
U84	M-	40	5~120		
U85	B-	40	5~120		
U86*		5	0~7	0: 1: ; 2: ; 3:	
U87*		0	0~1	0: 1:	
U88*		0	0~1	0: 1:	
U89		30s	5~9999s		
U90		120	0~9999	0: 1~5: 5s 5~9999 (5s)	
U91		3	0~6		
U92*		3	0~64		
U93*		3	0~6		
U94		0	0~9999		
U95*		0	0~9999	1111	
U96*		0	0~1	0: 1:	
U97	1	0	0~FFFF		
U98	2	0	0~FFFF		
U99	3	0	0~FFFF		



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E22		
E23	EEPROMfault	
E33		
E34		
E35		check,U87
E36		U88
E37		
E38		,
E39	EEPROM fault	
E40		,
E41		